1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (770) 271-5902
Emergency telephone number	:	**CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name	:	STAN-TONE 15VC02 ORANGE
Product code	:	CC00039289
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %
Misc00004- Misc Cadmium Cpd's	0-02-2	0.1 - 1
Antimony trioxide	1309-64-4	1 - 5
Stearic acid	57-11-4	1 - 5
Barium sulfate	7727-43-7	5 - 10
Molybdate orange (Lead chromate pigment)	12656-85-8	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation	:	Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	:	May be harmful if swallowed.
Eyes	:	Particulates, like other inert materials can be mechanically irritating.
Skin	:	Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

Medical Conditions Aggravated by Exposure:	:	None known.

4. FIRST AID MEASURES

Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point	:	Not applicable
Flammable Limits		
Upper explosion limit	:	Not applicable
Lower explosion limit	:	Not applicable
Autoignition temperature	:	Not relevant
Suitable extinguishing media	:	Carbon dioxide blanket, water spray, dry powder, foam.
Special Fire Fighting Procedures	:	Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	:	May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

Handling	:	Take measures to prevent the build up of electrostatic charge Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Antimony trioxide	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
Barium sulfate	10 mg/m3	Time Weighted Average (TWA):	Total dust.	ACGIH
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Molybdate orange (Lead chromate pigment)	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	OSHA
	0.01 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	ACGIH
Stearic acid	10 mg/m3	Time Weighted Average (TWA):	Total dust. as stearates	ACGIH
Misc00004- Misc Cadmium Cpd's	0.01 mg/m3	Time Weighted Average (TWA):	Inhalable fraction. as Cd	ACGIH
	0.002 mg/m3	Time Weighted Average (TWA):	Respirable fraction. as Cd	ACGIH
	0.005 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	:	Solid	Evaporation rate	:	Not applicable
Appearance	:	powder, granular	Specific Gravity:	:	Not determined
Color	:	ORANGE	Bulk density	:	Not determined
Odor	:	Very faint	Vapor pressure	:	Not applicable
Melting point/range	:	Not determined	Vapour density	:	Not applicable
Boiling Point:	:	Not applicable	pH	:	Not applicable
Water solubility	:	Insoluble			

10. STABILITY AND REACTIVITY

Stability : Stable.

Hazardous Polymerization : Will not occur.

Conditions to avoid : To avoid thermal decomposition, do not overheat. Keep away from oxidizing agents and open flame.

Incompatible Materials : Incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing.

Hazardous decomposition products : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250

°C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview
This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
0-02-2	Misc00004- Misc Cadmium Cpd's	Systemic effects	Respiratory system, blood and blood forming system, reproductive system.
1309-64-4	Antimony trioxide	Systemic effects	Eyes, Respiratory system.
		sensitizer	Skin.
57-11-4	Stearic acid	Irritant	Eyes, Skin.
7727-43-7	Barium sulfate	Irritant	Respiratory system.
		Systemic effects	Eyes, Respiratory system.
12656-85-8	Molybdate orange (Lead chromate pigment)	Irritant	Eyes, Skin.
		Systemic effects	central nervous system, reproductive system.

LC50 / LD50
This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1309-64-4	Antimony trioxide	Oral LD50	> 34,600 mg/kg	rat
57-11-4	Stearic acid	Dermal LD50	> 5 gm/kg	rabbit

Carcinogenicity
This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
0-02-2	Misc00004- Misc Cadmium Cpd's	no	1	1
1309-64-4	Antimony trioxide	no	2B	no
12656-85-8	Molybdate orange (Lead chromate pigment)	no	no	1

IARC Carcinogen Classifications:
1 - The component is carcinogenic to humans.
2A - The component is probably carcinogenic to humans.
2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.
2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:
Misc00004- Misc Cadmium Cpd's 0-02-2 Can produce rapid and sometimes fatal pulmonary edema, chronic absorption leads to liver and kidney damage.

Additional Health Hazard Information:
Antimony trioxide 1309-64-4 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

Additional Health Hazard Information:
Molybdate orange (Lead chromate pigment) 12656-85-8 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Adverse ecological impact is not known or expected under normal use.
Bioaccumulation Potential	:	No data available
Additional advice	:	No data available

13. DISPOSAL CONSIDERATIONS

Product	:	Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	:	Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification	:	Not regulated for transportation.
ICAO/IATA (air)	:	Not regulated for transportation.
IMO / IMDG (maritime)	:	Not regulated for transportation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	% in Product	RQ for component	RQ for Mixture/Product
Antimony trioxide	1309-64-4	1.5000	1,000 lbs	66,667 LB

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer., WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
ANTIMONY COMPOUNDS	1309-64-4	1.50
CHROMIUM VI COMPOUNDSLEAD COMPOUNDS, INORGANICLEAD COMPOUNDS	12656-85-8	51.00
CADMIUM COMPOUNDS	0-02-2	0.18

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
Antimony trioxide	1309-64-4	1.50	17
Molybdate orange (Lead chromate pigment)	12656-85-8	51.00	245
Molybdate orange (Lead chromate pigment)	12656-85-8	51.00	246
Misc00004- Misc Cadmium Cpd's	0-02-2	0.18	243

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
1309-64-4
12656-85-8
57-11-4

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Not determined

China IECS : Not determined

Europe EINECS : Not determined

Japan ENCS : Not determined

Korea KECI : Not determined

Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.